

Operating Manual

Conveyor Toaster TM-5H

Thank you for purchasing the SUNTEC products.

To ensure best results and use for a long time, it is important that you read, understand and follow these instructions in this manual carefully before

This manual should be retained for future reference.

Safety Precautions

The following words and symbols, found in this manual, alert you to hazards to the operator, service personnel or the equipment. The words are defined as follows: WARNING: This symbol refers to a potential hazard which could result in serious injury or death. CAUTION: This symbol refers to a potential hazard or unsafe practice which may result in minor or moderate injury or product or property damage. However, indicated CAUTION may result in serious condition by situation, it is important that you follow the instruction in this manual carefully.

\triangle WARNING

The products which electric power is over 1.0kw must plag a properly (grounded) individual receptacle.	4		It could result in fire by ignition.
Do not cover the product with a cloth or plastic bag while you are using it.		SUNTEC ISS SISS	It could result in fire.
Ensure to unplug the product while you don't use it.	B = 200	ZZZ···	It could result in fire or electric shock.
Do not touch the product with wet hands.			It could result in electric shock.
Never clean the product by sprinkling water.		SUTTEC	It could result in electric shock or product damage.
Do not use the product outside in the rain or wet area.		amec	It could result in electric shock.
Use the product in a light place.		str first s	It could result in accident or burn if you use it in a dark room.
Do not use the product near flammable gas or liquid.		surec surec	It could result in explosion or fire.

△WARNING

Never touch the plate or around while the product is working because there are very hot.		It could result in burn
Please note the thickness and the length of bread.		There is fear of Hi a fire in the upper part.
Ensure to unplug and get cold the product when you move it.	Surrec	It could result in electric shock or burn.
Must be plugged directly into a properly grounded. (Never connect with gas pipe)		It could result in electric shock by trouble or electric leakage.
Do not overhaul, repair or reconstruct the product except service personnel.	SUTTEC	It could result in ignition or injury by unusual performance.
Always clean the edge of a plug when it is dirty or dusty.		It could result in fire.

∆CAUTION

Nobody allows touching the product or code and keep anyone away from workshop except workers.





It could result in injury or burn.

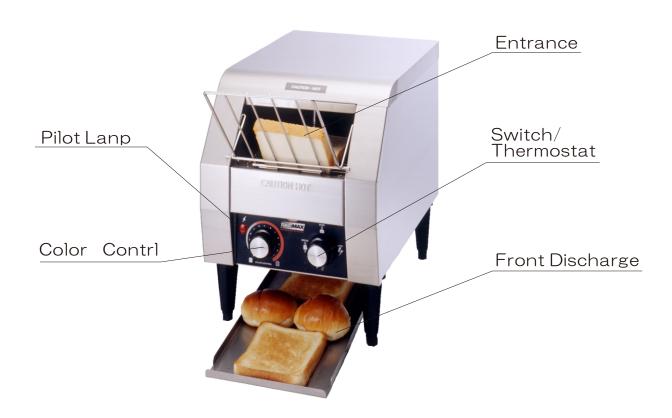
ACAUTION

Always keep cleaning the workshop.	0	SUTTEC	It could result in obstruction of safety or efficient work.
Check the supply cord regularly. If it is damaged, it must be replaced with a new cord assembly available from the suppliers agent.	0		It could result in electric shock or ignition by short circuit.
Place on a horizontal and strong surface at the desired location. Set up with not slipping down.		((Srinec))	It could result in injury or burn by the product falls down.
Do not place near water or oil.	0	and a p	It could result in electrical shock, fire, trouble or transformation.
Stop to use the product when it appears smoke, smell or other unusual things.	0		Contact with the sales agent after turning off the switch and pulling out the plug for preventing trouble or accident.
Be sure to attach this manual, if you hand over the product.		3	It's necessary that new user works safety and uses correctly.

Before First Use

- Please put it on the horizontal, strong place so that installation features may avoid imperfect ventilation.
- · A minimum clearance of 10 cm is required between other equipments.
- Must be plugged directly into a properly grounded. Improper grounding could result in electrical shock or accident. Never connect with gas pipe.
- · Don't place near water or oil. It could result in electrical shock, fire, accident or transformation.

Parts Description



Description: Electric Conveyor Toaster

Model: TM-5H

Power: AC100V

Electricity

Consumption: 1480W

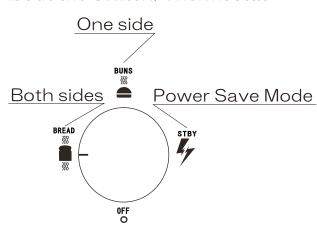
Measurements: $290(W) \times 420(D) \times 420(H)$

Entrance: $175(W) \times 89(H)$

Shipping Weight: 16kg

Capacity: 150 slices per hour.

About the Switch/Thermostat



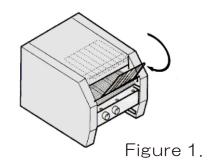
☆The power at the saving mode becomes 25% usually.

Set-up

- Install the legs.
 If unit is not level, use 9/16"(14mm)
 open-end wrench to adjust the foot of each leg until unit is level.
- Toast Feed Ramp
 The toast feed ramp is installed
 at the factory and can be used in
 tow positions. See Figure 1.
 - 1. When in the upright position, the toaster is set for automatic feed. Bread products enter the toaster by placing them on the feed ramp and releasing.
 - 2. For manual feeding of product, tip the feed ramp until it rests on top of the unit.

 In this position bread products can be manually loaded by placing them directly on the conveyor belt.
- Toast Crumb Tray Install toast crumb tray directly conveyor belt and below the stop pins. Insert until the front of the crumb tray meets the stop pins. See Figure 2.
- Front/Rear Discharge
 The toaster can be configured
 to discharge in the front or rear.
 User can pull up the rear discharge
 door for front discharge

 (See Figure 3) and push down the
 rear discharge door for rear discharge.



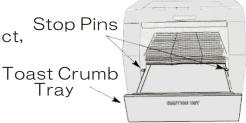
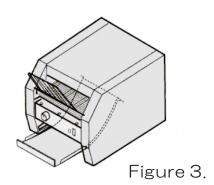


Figure 2.



Operation

For model equipped with rocker switch

- 1. Plug toaster into a properly grounded electrical outlet of the correct voltage, size and plug configuration.
- 2. Place the On/Off switch in the On position.
- 3. Turn the Color Control to the lightest position while the unit heats up.
 - Note: Allow approximately 15 to 20 minutes for a warm-up period.
- 4. After warm-up period, set the Color Control to the medium position and toast two slices of bread product then re—adjust the Color Control to the desired setting.
 - Note: To toast moist products such as English Muffins, rye bread or whole wheat, slow the convveyor by turning the Color Control knob to a darker setting (clockwise)

For model equipped with rotary selector

- 1.Plug toaster into a properly grounded electrical outlet of the correct voltage, size and plug Configuration.
- 2. Rotate the Rotary switch in the high-heat position.
- 3. Turn the Color Control to the lightest position while the unit heats up.
 - Note: Allow approximately 15 to 20 minutes for a warm-up period.
- 4. After warm-up period, set the Color Control to the medium position and toast two slices of bread product then re-adjust the Color Control to the desired setting.

Power Save Mode

The toaster can go into a Power Save mode by turning the rotary selector into power save mode. The toaster is operating at 25% power.

Note: To place toaster back into full opration turn the selector back into TOAST. Unit is back up to full power within 5 minutes.

<u>SMTEC</u>

Safety

- This product should not be cleaned with water. It's very dangerous.
- · Wipe off the product with a dry cloth and always keep clean.
- · If the plates don't work sufficiently, contact with your agency. To change the plates is at your cost.
- A warranty should be retained carefully, it's writtn a serial number of the product.
- · Should attach a warranty with the product when you order the repair of the product under warranty.
- This manual should be retained carefully for future reference.
- Unit is not weatherproof. For safe and proper operation locate the unit indoors where the ambient air temperature is a minimum of 21°C and a maximum of 29°C.
- The toasting of coated or buttered products such as garlic bread, cheese sandwiches and sweet rolls is NOT recommended. Residue will reduce toaster performance and could possibly ignite inside the toaster.
- · Some exterior surfaces on the unit will get hot. Use caution when touching these areas to avoid injury.
- To avoid damage to the unit or injury to personnel always operate toaster with crumb tray installed.

Cleaning

To avoid any injury, turn the power switch off, unplug the unit from the power source and allow to cool before performing any cleaning.

Exterior

To preserve the bright finish of the unit, it is recommended that the exterior surfaces be wiped daily with a damp cloth. Stubborn stains may be removed with a good stainless steel cleaner or a non-abrasive cleaner. Hard to reach areas should be cleaned with a small brush and mild soap. Use only non-abrasive cleaners.

Toast Crumb Tray & Toast Collector Pan

Remove from unit and wash with soap and water, then rinse. To avoid any injury, do not remove the crumb tray for cleaning until is cool.

Toast Feed Ramp

Press in the two wire spokes and remove guide from unit. Wipe clean with a soft, damp cloth or soak the guide in a mild solution of 1 cup ammonia and 1 gallon of water (227milliliters and 3.785 liters). Re-install guide by aligning wire spokes with holes in toaster.

After Service

This product is attached the warranty. (Excluded Teflon plates)

■Limited Warranty -

• Should read and retain the warranty carefully.

This warranty is valid only in Japan. This warranty is invalid to use the product in other countries.

• The warranty runs for one year from the date of purchasing.

■Request for Repair -

- When the product doesn't work well, contact with your agency and request to check the product.
- If it's under warranty, should attach the warranty with the product.
- · When you order to repair, should attach a memo which is written a breakdown condition of the product.

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